WHO IS CLEARSNAP®?
For almost 30 years, Clearsnap® has maintained a reputation of quality products and exceptional customer service. As we introduce Clearsnap® Industrial Inks, we look forward to bringing our strong, professional, quality approach to an expanded market place.

Located in Burlington, Washington, we proudly manufacture products in the USA. We manufacture a full range of inks, as well as a full line of craft products including our highly recognizable ColorBox® inkpads. We are committed to growing the industrial ink business with you, our partner, and can offer you:

- Technical support
- Accessible compliance documentation
- No minimum orders
- Strong customer service
- Competitive prices
- Quick turn around

WHICH INKS?
Please refer to the Clearsnap® Quick Reference Ink Selection Chart on page 11 (inside back cover). This chart will help you select the right ink for your needs. If you don’t see what you need, please contact us directly.

RESALE OF CLEARSNAP® INKS
According to law, a caution label must be affixed to each container of ink sold. If you transfer Clearsnap® inks to a different container for resale, please be sure you attach a caution label (similar to the one from the original container) so you are compliant.

Please note that most delivery services, including UPS and FedEx apply a surcharge to ship hazardous materials. The following general rules apply for hazardous shipments:

- Inks with flash points between 73° and 149° Fahrenheit are classified as hazardous by ground in 5 gallon or larger containers.
- Inks with flash points less than 73° Fahrenheit are classified as hazardous by ground in 1 quart or larger containers.
- Inks with flash points of 149° Fahrenheit and under are classified as hazardous by air no matter the size of the container.

Please be sure to check with your carrier before shipment, to ensure compliance with applicable regulations.
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Non-Porous Surface Inks

The best solutions to your marking challenges have been provided by Clearsnap®. We recognize there are an infinite number of specialized inks for specific marking requirements. However, the majority of your customers’ needs can be served by one of our basic Non-Porous Surface Inks.

Non-Porous Surface Inks are divided into 2 categories: Pigment and Dye. The characteristics of these two distinct ink types should be taken into consideration in terms of both the surface to be marked and the method by which the ink will be applied. Both pigment and dye-based inks are water-proof and rub resistant.

PIGMENT BASED INKS: As a general rule, pigment inks are heavier and will not migrate through plastics or feather on wood. Pigment inks tend to be more weather resistant, more fade proof, and their viscosity makes these inks more suitable for flexographic coders. Pigment inks are generally more vivid and opaque. Pigment inks must be shaken well to ensure the pigment does not settle while in storage.

DYE BASED INKS: Dye inks are generally thinner and faster drying. Dye inks perform best in roller coders and applications commonly used on cellophane and food packaging.

Listed here are basic inks for each category in order of dry time (fastest to slowest). General characteristics, applications and shelf life are listed at the beginning of each category.

PIGMENT INK

| SURFACES: Rubber, plastic, polyethylene, foil, metal, wood and most non-porous surfaces | SUGGESTED APPLICATION: Natural rubber stamp with opaque or cloth covered felt pad or as otherwise indicated within description |
| SOLVENT SYSTEM: Alcohol and/or glycol ethers (unless noted) | SHELF LIFE: 6-9 months from manufacture date |

CLS-181 – INK (Drying time: 3-5 seconds)

**CHARACTERISTICS:** Quick drying ink that works best when applied by machine (due to quick drying nature within an inkpad.) *(This ink, originally developed elsewhere, was created for rubber carpet backing. It was designed so the imprint would not transfer from backing to carpet when rolled.*) Spray-on applications also possible.

**COLORS:** Black, Blue, Brown, Green, Orange, Purple, Red, White and Yellow

CLS-133 – INK FOR FLEXIBLE SURFACES (Drying time: 10 seconds)

**SURFACES:** Lumber, clothing, nylon materials, plastics, metal, Lexan, PVC and other porous and non-porous surfaces

**SUGGESTED APPLICATION:** Flexographic coder or rubber hand stamp with opaque or cloth covered felt

**CHARACTERISTICS:** A heavy, pigmented ink that is water-proof with excellent adhesion. Once dry, the imprint can withstand bending and will not crack. CLS-133 can be thinned without loss of color. Works well in coding machines as well as with hand stamps.

**COLORS:** Black, Blue, Green, Purple, Red, White, Yellow and Orange

CLS-28P – INK (Drying time: 10-15 seconds)

**CHARACTERISTICS:** Rich colorful ink that adheres best on treated polyethylene.

**COLORS:** Black, Blue, Brown, Green, Orange, Purple, Red, White and Yellow

CLS-52 – INK (Drying time: 15-20 seconds)

**CHARACTERISTICS:** This ink is excellent for surfaces normally difficult to mark, (especially surfaces such as drums, metals and plastics,) that could be coated by oily residue. This heavy ink is waterproof and fade resistant.

**COLORS:** Black, Blue, Brown, Green, Orange, Purple, Red, White and Yellow

CLS-20P - INK (Drying time: 30-60 seconds)

**CHARACTERISTICS:** Ink provides excellent adhesion on treated polyethylene and colors are vivid. This ink is slower drying, providing a full imprint when applied. (Halo effect is eliminated.)

**COLORS:** Black, Blue, Brown Green, Orange, Purple, Red, White and Yellow
CLS-546 – MULTI-PURPOSE INDELIBLE INK (Drying time: 1 minute)

SURFACES: Glass, plastic strapping, polyethylene, metal, PVC pipe and most other non-porous surfaces. This ink works on fabric as a substitute for permanent laundry ink.

SUGGESTED APPLICATION: Semi-flexographic coder or rubber hand stamp with opaque or cloth covered felt pad.

CHARACTERISTICS: Slower drying ink that is waterproof, permanent on fabric and adheres well to all non-porous surfaces.

COLORS: Black, Blue, Green, Orange, Purple, Red, White and Yellow

DYE INK

| SURFACES: Glossy paper, painted surfaces, metal, hardwood, electronics, plastics, polyethylene, foil, cellophane as well as many other porous and non-porous surfaces | SUGGESTED APPLICATION: Natural rubber stamp with opaque, stone or cloth covered felt pad or as otherwise indicated within description |
| SOLVENT SYSTEM: Alcohol and/or glycol ethers | SHELF LIFE: 12 months from manufacture date |

Note: * These dye inks are formulated with dyes in basic colors. When available, orange, white and yellow are made with pigments.

CLS-24 – INK (Drying time: 3-5 seconds)

CHARACTERISTICS: This ink dries very fast and provides excellent adhesion. It works extremely well on cellophane and offers a sharp, rub resistant impression. It is perfect for production uses thanks to the quick dry time and the variety of surfaces to which it will adhere.

COLORS: Black, Blue, Brown, Green, Purple and Red

CLS-660 – INK (Drying time: 10 seconds)

SURFACES: Plastic, Tyvek, non-porous film, polyethylene and most other non-porous surfaces

SUGGESTED APPLICATION: Platen printer, roller coder, semi-flexographic coder, natural rubber hand stamp with cloth covered felt pad, opaque or stone pad

CHARACTERISTICS: This ink is waterproof, fade resistant and provides excellent adhesion on most surfaces that are difficult to mark.

COLORS: Black, Blue, Dark Blue, Green, Orange, Purple, Red, White and Yellow *

CLS-125 – INK (Drying time: 10-15 seconds)

SURFACES: resin coated photo paper, mylar and chrome coated labels

CHARACTERISTICS: A specially formulated ink, made specifically for use in a cloth covered felt stamp pad. It is an all-purpose ink that is waterproof with good adhesion.

COLORS: Black, Blue, Brown, Green, Orange, Purple, Red, White and Yellow *

CLS-830 – INK FOR SELF INKER (Drying time: 15-30 seconds)

SURFACES: All non-porous surfaces

SUGGESTED APPLICATION: Self-inker

CHARACTERISTICS: CLS-830 is good for repeated marking on glossy paper, chrome coat paper and cover stock. Ink will stay wet in a self-inker for 2-3 weeks.

COLOR SYSTEM: Dye (white & yellow are pigments)

SOLVENT SYSTEM: Alcohol

COLORS: Black, Blue, Green, Purple, Red, White and Yellow *

CLS-14 – INK (Drying time: 2-4 minutes)

CHARACTERISTICS: A slow drying, waterproof ink with excellent adhesion. Ink remains wet in inkpad for longer period of time and is suitable for self-inkers.

COLORS: Black, Blue, Brown, Green, Orange, Purple, Red, White and Yellow *
Self-Inker, Coding Machine and Stamp Pad Inks (water-based)

CLS-512 – INK (Drying time: fast, depending on surface used)
SURFACES: Paper, corrugated, Kraft paper, clay coated paper and labels
SUGGESTED APPLICATION: Self-inker, hand stamp with foam or cloth covered felt pad
CHARACTERISTICS: CLS-512 is a heavy, water-soluble ink that creates sharp, clear impressions that dry immediately through absorption. Ink stays wet in a pad or self-inker, and will not adversely affect polymer dyes.
COLOR SYSTEM: Dye
SOLVENT SYSTEM: Water, Glycol and Glycerin
COLORS: Over 24 colors available, call for complete listing

CLS-553 – THERMAL PAPER INK (Drying time: 5-10 seconds)
SURFACES: Thermal treated paper
SUGGESTED APPLICATION: Hand stamp with a foam or cloth covered felt pad
CHARACTERISTICS: This ink is will not bleed through or discolor thermal fax or copy machine paper.
COLOR SYSTEM: Dye
SOLVENT SYSTEM: Water
COLORS: Black, Blue, Green, Orange, Pink, Purple, Red and Yellow

CLS-72 – CARTON PRINTING INK (Drying time: Immediately on surfaces listed here)
SURFACES: Corrugated, Kraft paper, gummed tape
SUGGESTED APPLICATION: Hand coder, self-inker or any stamp with either a foam or cloth covered felt pad
CHARACTERISTICS: CLS-72 provides sharp, clear impressions that dry instantly through absorption on appropriate surfaces.
COLORS: Black, Blue, Brown, Green, Purple, Red and Yellow

Stencil Ink

CLS-655 – ROLL ON STENCIL INK (Drying time: 15 seconds)
SURFACES: All porous and non-porous surfaces
SUGGESTED APPLICATION: Foam pad and rubber stencil roller
CHARACTERISTICS: CLS-655 is an all-purpose stencil ink
COLOR SYSTEM: Pigment
SOLVENT SYSTEM: Alcohol and glycol ethers
COLORS: Black, Blue, Green, Orange, Purple, Red, White and Yellow

CLS-104 – LUMBER MARKING INK (Drying time: 2 minutes)
SURFACES: Lumber and other dry wood, concrete
SUGGESTED APPLICATION: Stencil roller or rubber stamp with opaque or foam pad
CHARACTERISTICS: Slow drying, fade resistant, water resistant
COLORS: Black, Blue, Brown, Green, Orange, Pink, Purple, Red, White and Yellow
**Fabric Ink**

**CLS-838 – LAUNDRY INK FOR SELF-INKER** *(Drying time: By absorption)*

- **SURFACES:** Cloth
- **SUGGESTED APPLICATION:** Self-inker or hand stamp with cloth covered felt pad
- **CHARACTERISTICS:** This pigment ink will withstand washing (on cloth and cloth labels) and stay wet in a self-inker.
- **COLOR SYSTEM:** Pigment
- **SOLVENT SYSTEM:** Glycol Ethers
- **COLORS:** Orange, White and Yellow

**CLS – 384 – LAUNDRY INK FOR SELF-INKER** *(Drying time: By absorption)*

- **SURFACES:** Cloth
- **SUGGESTED APPLICATION:** Self-inker or hand stamp with cloth covered felt pad
- **CHARACTERISTICS:** This dye ink will withstand washing (on cloth and cloth labels) and stay wet in a self-inker.
- **COLOR SYSTEM:** Dye
- **SOLVENT SYSTEM:** Glycol Ethers
- **COLORS:** Black, Red and Blue

**Food Packaging Ink**

**CLS-22 – STYRENE INK** *(Drying time: 20-30 seconds)*

- **SURFACES:** Styrofoam egg cartons, cups, food containers and softer styrene
- **SUGGESTED APPLICATION:** Roller coder or rubber stamp with opaque, stone or cloth covered felt pad
- **CHARACTERISTICS:** CLS-22 provides excellent adhesion without bleed.
- **COLOR SYSTEM:** Dye
- **SOLVENT SYSTEM:** Alcohol and glycol ethers
- **COLORS:** Blue

**Coding Machine and Roller Coder Ink**

**CLS-149 – INK** *(Drying time: 15 seconds)*

- **SURFACES:** Cellophane, foil
- **SUGGESTED APPLICATION:** Reciprocating coder, roller coder or natural rubber stamp with cloth covered felt pad, opaque or stone pad
- **CHARACTERISTICS:** Fast drying and designed for use in reciprocating coders or in roller coders with Scott foam and other solvent sensitive foam cartridges. CLS-149 will not swell in the foam.
- **COLOR SYSTEM:** Pigment – Orange, White and Yellow; Dye – all other colors
- **SOLVENT SYSTEM:** Alcohol
- **COLORS:** Black, Blue, Brown, Green, Orange, Purple, Red, White and Yellow
Invisible Inks

CLS-633 – UV – INVISIBLE INK  *(Drying time:  15 seconds)*
SURFACES: Skin and plastic
SUGGESTED APPLICATION: Rubber stamp with cloth covered felt or opaque pad
CHARACTERISTICS: CLS-633 is an air dry, water-proof, water-based, non-toxic ink that is used on skin for ID and re-admission purposes. It can also be used on plastic for security purposes. The imprint brightens after contact with water for maximum effectiveness and durability.
COLOR SYSTEM: Dye
SOLVENT SYSTEM: Water and isopropyl alcohol
COLORS: Blue, Green

CLS-677 – INVISIBLE INK  *(Drying time:  Immediate)*
SURFACES: Paper and porous surfaces
SUGGESTED APPLICATION: Rubber stamp with cloth covered felt pad
CHARACTERISTICS: Other invisible inks may cast a slight shadow when used on paper, but not CLS-677. If paper has a fluorescent brightener added (to make paper whiter), imprint may not be visible under UV light since the black light will enhance all of the fluorescent qualities from the paper treatment (not just the “invisible” imprint).
COLOR SYSTEM: Dye
SOLVENT SYSTEM: Alcohol
COLORS: Blue (under UV light)

Epoxy and Solvent Resistant Inks

CLS-645E – ONE-PART EPOXY INK  *(Drying time:  10 seconds to touch, almost permanent within 4 hours)*
SURFACES: Metal, plastic, all non-porous surfaces
SUGGESTED APPLICATION: Roller coder, semi-flexographic printer or natural rubber hand stamp with cloth covered felt, opaque or stone pads (stone pads should be used only with dye colors)
CHARACTERISTICS: CLS-645E is a one-part epoxy ink, and resists most solvents and degreasers. It is made with a true epoxy resin.
COLOR SYSTEM: Dye (Orange, White and Yellow are made with pigments)
SOLVENT SYSTEM: Alcohol and glycol ethers
COLORS: Black, Blue, Brown, Gray, Green, Orange, Red, Violet, White and Yellow

CLS-645-E2 – TWO-PART EPOXY INK  *(PLEASE CALL FOR AVAILABILITY)*  *(Drying time:  Lengthy - Dries to touch within 6-8 hours. Dry time can be shortened by adding heat. 4-7 days are recommended for maximum adhesion and chemical resistance. Requires a catalyst immediately prior to use.)*
SURFACES: Ceramics, phenolics, polyesters, melamine, silicones, ferrous, and non-ferrous metals
SUGGESTED APPLICATION: Offset and direct marking machines, silk screening and rubber stamp by spreading ink into a small thin film with brayer, inkplate or glass
CHARACTERISTICS: Two-part epoxy ink is the most resistant ink to solvents, chemicals and hydrocarbons. This ink will withstand temperatures in excess of 600 degrees Fahrenheit. This is the most permanent ink available to mark on difficult substrates.
COLOR SYSTEM: Pigment
COLORS: Black and White
Washable, Child-Safe Ink

**CLS-WSH SERIES – CHILDREN'S INKS** *(Drying time: 10 seconds)*

**SURFACES:** Paper, kraft paper  
**SUGGESTED APPLICATION:** Hand stamp with foam or cloth covered felt pad  
**CHARACTERISTICS:** Child-safe ink that easily washes off skin and clothes with soap and water.  
**COLOR SYSTEM:** Dye / Pigment  
**SOLVENT SYSTEM:** Water and PEG 400  
**COLORS:** A variety of colors available, including gold and silver

Skin Ink

**CLS-SKN SERIES – SKIN INKS** *(Drying time: 1 minute)*

**SURFACES:** Skin  
**SUGGESTED APPLICATION:** Hand stamp with foam or cloth covered felt pad, or apply with roller applicator  
**CHARACTERISTICS:** Washable ink designed for skin application. For temporary use, lasting about 24 hours depending on weather. For best results, apply to clean skin. Ink has slight odor.  
**COLOR SYSTEM:** Dye / Pigment  
**SOLVENT SYSTEM:** Water and PEG 400  
**COLORS:** A variety of colors available, including metallic colors

Ink Thinners, Retarders and Cleaners

**INK THINNERS**

*FOR:* All Clearsnap inks used with opaque, stone or cloth covered felt pads  
**CHARACTERISTICS:** Thinners are formulated with the same solvent system used in inks; but the color is eliminated. Each ink has its own thinner. Thinners can be mixed with ink to speed dry time or can be applied to stamp pad to rejuvenate it. They can also be used to clean equipment and rubber stamps. **Please call for availability.**

**INK RETARDERS**

**CHARACTERISTICS:** Retarders are used to slow dry time of various inks. Please call for availability.

**RUBBER STAMP CLEANER**

**CHARACTERISTICS:** For cleaning rubber stamps when they become clogged or illegible. To be used only to clean stamps, not as an ink thinner. Please call for availability.

Stamp Pads

Clearsnap offers a variety of stamp pads. Cloth covered felt and a variety of foam are available for inkpads. Please call us for sizes and availability.

Container Options

Our goal is to offer you quality product with great service and no minimums. You can stock and reorder as needed and keep your inventory low. We maintain inventory of a variety of containers so we can process your orders quickly.

The sizes of the containers include:  
2 oz. / 4 oz. / 8 oz. / Pint / Quart / Gallon / 5 Gallons / 30 Gallons / 55 Gallons
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## Quick Reference Ink Selection Chart

**Average dry times:**
- **Fast = 5 to 15 seconds**
- **Medium = 15 to 45 seconds**
- **Slow = 45 seconds to 4 minutes**

### Inks
- **Reciprocating Coder**
- **Self-Ink Coder**
- **Flexographic Coder**
- **Roller Coder**
- **Stencil**
- **Rubber Stamp**

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<th>Paper</th>
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### Notes
- The chart provides an overview of dry times for various surfaces and inks used in ink selection charts.
- Fast dry times are suitable for applications requiring quick drying.
- Medium dry times are ideal for general use.
- Slow dry times are necessary for applications where prolonged drying is required.

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**Dry Time**

- **Wood:** 14, 14, 14, 14, 14
- **Wood:** 15, 15, 15, 15, 15
- **Skin:** 18, 18, 18, 18, 18
- **Rubber:** 14, 14, 14, 14, 14
- **Polyethylene:** 14, 14, 14, 14, 14
- **Photos:** 14, 14, 14, 14, 14
- **Plastic:** 14, 14, 14, 14, 14
- **Paper:** 14, 14, 14, 14, 14
- **Wax Coated:** 14, 14, 14, 14, 14
- **Fabric:** 14, 14, 14, 14, 14
- **Cardboard:** 14, 14, 14, 14, 14
- **Conventional:** 14, 14, 14, 14, 14
- **Cellophane:** 14, 14, 14, 14, 14
- **Film:** 14, 14, 14, 14, 14
- **Aluminum:** 14, 14, 14, 14, 14
- **Dry Time:** 14, 14, 14, 14, 14
Proudly made in the USA!

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